

#### **AD 30** Flexible impeller Pump

Volumetric Stainless Flexible Impeller Pumps, are mostly suitable for the transfer of delicate, fragile and viscous medium, also with solid parts in suspension.





#### **Features**

- ✓ Immediate priming at a depth of up to 5 meter,
  ✓ Monobloc pump casing casting for higher even when running dry
- ✓ Flow reversibility
- ✓ Low speed motor, which ensures a gentle pumping action for delicate liquids
- Continuous and regular pumping action
- ✓ Capacity to handle viscous and solid-laden liquids
- ✓ High thickness steel (3/4mm) which ensures a higher mechanical and corrosion resistance, and therefore a longer life

- strength and a better seal
- ✓ The cleaning and replacement of the mechanical seal and of the impeller are incredibly simple as the pump can be taken apart with ease
- ✔ Flexible impeller made of entirely non-toxic synthetic rubber (Neoprene, NBR, EPDM) and resistant to different acids
- ✓ Mechanical seal made of INOX/GRAPHITE/ NBR/EPDM or Tungsten/Tungsten/NBR/EPDM

#### Technical data

| Body Material                 | AISI 304L                                |
|-------------------------------|--|
| Impeller:                     | CR , NBR , EPDM                          |
| Max. Capacity                 | 4.5 m3/h                                 |
| Max Head                      | 25 mt                                    |
| Max Temperature               | 90 C                                     |
| Intake / delivery connections | 1 1/4' BSP M - DN40 DIN 11851 on request |
| Motor                         | 0.75 HP 380V3/50Hz / 900 rpm             |
|                               | 1.0 HP 380V3/50Hz / 1400 rpm             |





### The AD Flexible impeller pumps are widely used:



**In the oenological field**Stemmed grapes, wine, must. e.t.

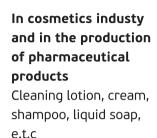
# In food processing Honey, yogurt, beer, fruit pulp and juice, glycose, brine, syrops, melted butter, liquid sugar, eggs in liquid form, tomato pulp e.t.c



In the chemical

industry
Paint, ink, water based glues, rubber latex, glycerine, wax, emulsion starch, liquid for photograph process, industrial discharges, polyelectrolyte,

detergents e.t.c





# Impeller made of non-toxic rubber

The impeller is made of synthetic rubber (Neoprene, EPDM, NBR) and is entirely non-toxic and resistant to several acids. Our impellers complies with the American FDA regulations related to the handling of food grade liquids



# Pump casing formed as a single piece

All pump casings are constructed from high thickness stainless steel sheet metal, which ensures quality and long life. The pump casings undergo continuous quality controls of the welds and are internally and externally polished to ensure the highest level of hygiene

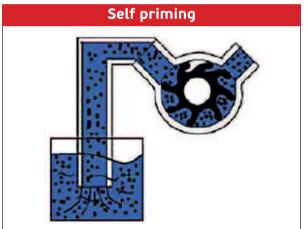


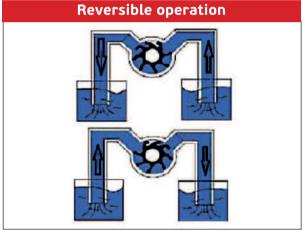


# Mode of operation - Advantages

#### Basic pump characteristics

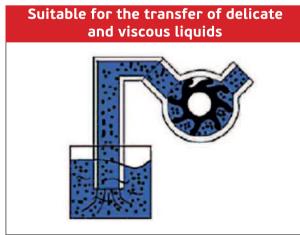
The Positive Displacement Flexible Impeller pumps, defuse the vane at the suction side. As a consequence, an intense vacuum is being created and we have the possibility for automatic suction from a depth of 6 m from a dry position. The vanes at the discharge will slightly bend, with the result being the medium to be transferred towards the exit. That way, we manage the smooth transfer of the medium at the exit without a pulse.

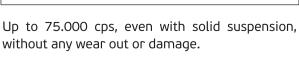


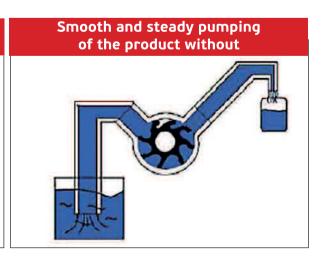


dry starting point within a few seconds.

Self priming of the product up to 6m, even from a The pump can work in both the 2 directions of operation with interchange of the flow of the liquid inside the network without a problem, as many times as we want with a simple interchange of the motor direction.



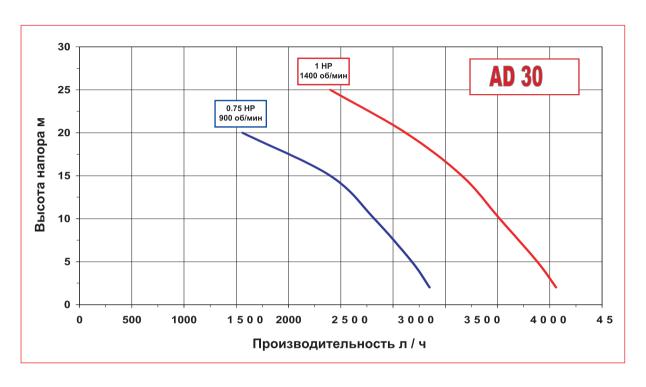




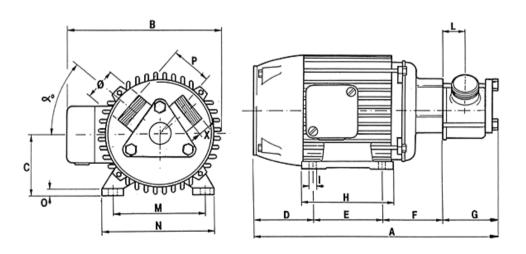
pressure from the spikes (even flow rate is ideal for filling, dosing or filtration)



## Performance curves



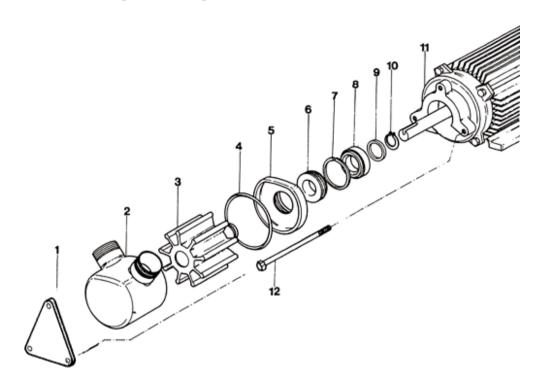
# **Dimensions**



| TVDE |     | Dimensions [mm] |    |    |     |    |     |     |    |    |     |     |    |    |    |            |        |
|------|-----|-----------------|----|----|-----|----|-----|-----|----|----|-----|-----|----|----|----|------------|--------|
| TYPE | Α   | В               | С  | D  | Е   | F  | G   | Н   | I  | L  | M   | N   | 0  | Р  | Х  | α<br>[deg] | Ø      |
| AD30 | 367 | 208             | 80 | 83 | 100 | 84 | 100 | 122 | 12 | 30 | 125 | 155 | 10 | 56 | 13 | 41°        | 1 1/4" |



# AD 30.1 spare part list



| Pos | DESCRIPTION       | MATERIAL   |
|-----|-------------------|--|
| 1   | Flange            | Stainless steel 304L                                 |
| 2   | Pump casing       | Stainless steel 304L                                 |
| 3   | Impeller          | CR , EPDM , NBR                                      |
| 4   | Body seal ring    | NBR , EPDM   |
| 5   | Rear cap          | Stainless steel 304L                                 |
| 7   | Elastic ring      | Steel  |
| 6+8 | Mechanical seal   | INOX/Graphite/NBR/EPDM or Tungsten/Tungsten NBR/EPDM |
| 9   | Compensation ring | Stainless Steel                                      |
| 10  | Seeger ring       | Steel  |
| 11  | Electric motor    |  |
| 12  | Tie rod           | Stainless steel                                      |











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