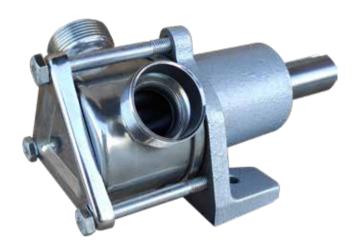


**Volumetric Stainless Flexible Impeller Pumps,** are mostly suitable for the transfer of delicate, fragile and viscous medium, also with solid parts in suspension





#### **Features**

- ✓ Immediate priming at a depth of up to 5 meter, even when running dry
- Flow reversibility
- Low speed motor, which ensures a gentle pumping action for delicate liquids
- Continuous and regular pumping action
- Capacity to handle viscous and solid-laden liquids
- ✓ High thickness steel (3/4mm) which ensures a higher mechanical and corrosion resistance, and therefore a longer life
- Monobloc pump casing casting for higher strength and a better seal
- ✓ The cleaning and replacement of the mechanical seal and of the impeller are incredibly simple as the pump can be taken apart with ease
- Flexible impeller made of entirely non-toxic synthetic rubber (Neoprene, NBR, EPDM) and resistant to different acids
- Mechanical seal made of INOX/ GRAPHITE/ NBR/EPDM or Tungsten/Tungsten/ NBR/EPDM



e.t.c

#### The AD Flexible impeller pumps are widely used:



**In the oenological field** Stemmed grapes, wine, must. e.t.

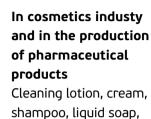
#### In food processing Honey, yogurt, beer, fruit pulp and juice, glycose, brine, syrops, melted butter, liquid sugar, eggs in liquid form, tomato pulp e.t.c



In the chemical

industry
Paint, ink, water based glues, rubber latex, glycerine, wax, emulsion starch, liquid for photograph process, industrial discharges, polyelectrolyte,

detergents e.t.c





# Impeller made of non-toxic rubber

The impeller is made of synthetic rubber (Neoprene, EPDM, NBR) and is entirely non-toxic and resistant to several acids. Our impellers complies with the American FDA regulations related to the handling of food grade liquids



# Pump casing formed as a single piece

All pump casings are constructed from high thickness stainless steel sheet metal, which ensures quality and long life. The pump casings undergo continuous quality controls of the welds and are internally and externally polished to ensure the highest level of hygiene

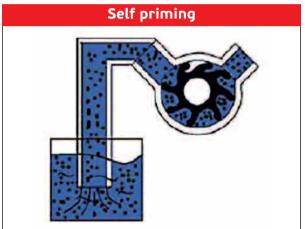


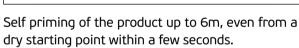


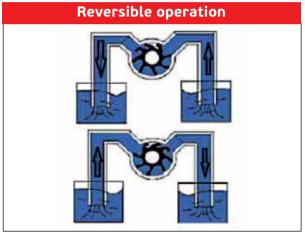
#### Mode of operation - Advantages

#### Basic pump characteristics

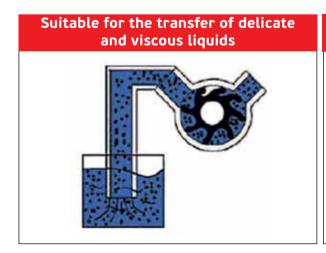
The Positive Displacement Flexible Impeller pumps, defuse the vane at the suction side. As a consequence, an intense vacuum is being created and we have the possibility for automatic suction from a depth of 6 m from a dry position. The vanes at the discharge will slightly bend, with the result being the medium to be transferred towards the exit. That way, we manage the smooth transfer of the medium at the exit without a pulse.



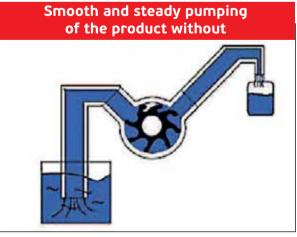




The pump can work in both the 2 directions of operation with interchange of the flow of the liquid inside the network without a problem, as many times as we want with a simple interchange of the motor direction.



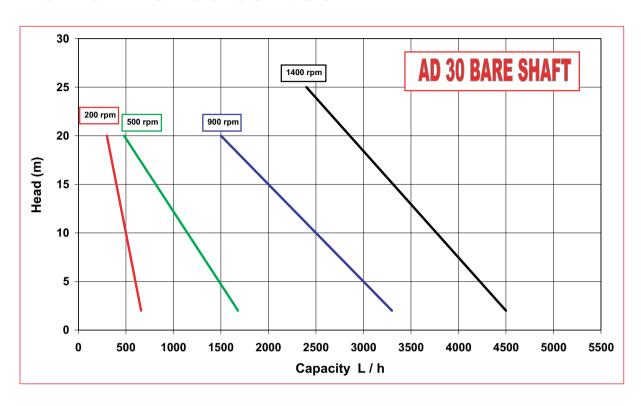
Up to 75.000 cps, even with solid suspension, without any wear out or damage.

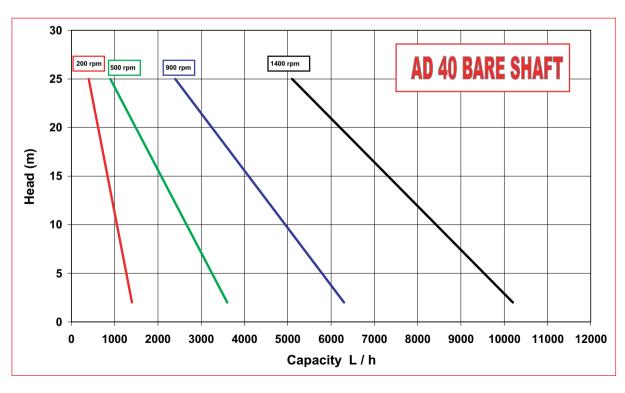


pressure from the spikes (even flow rate is ideal for filling, dosing or filtration)



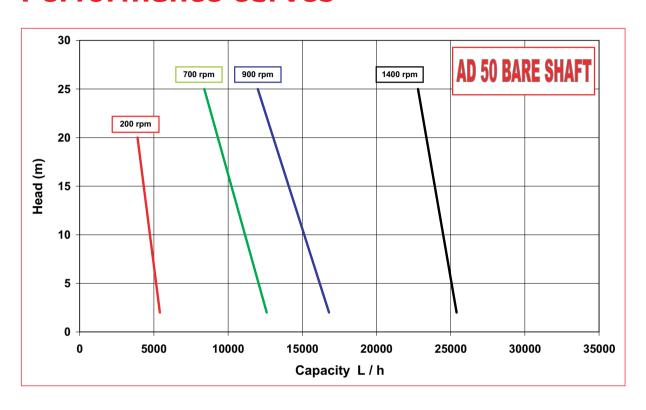
#### Performance curves

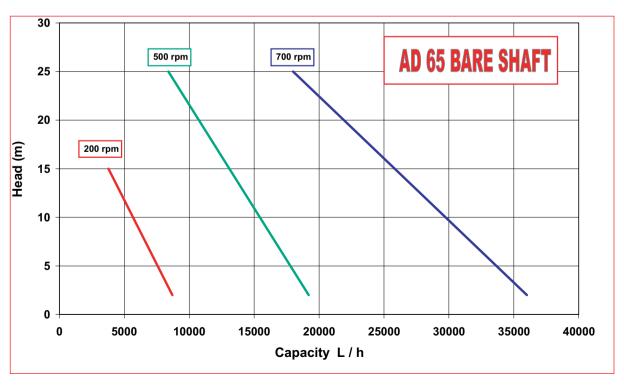






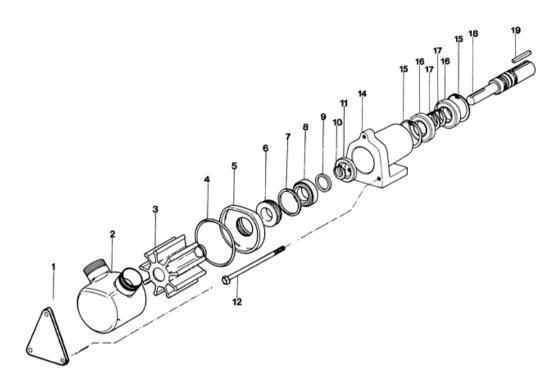
#### Performance curves



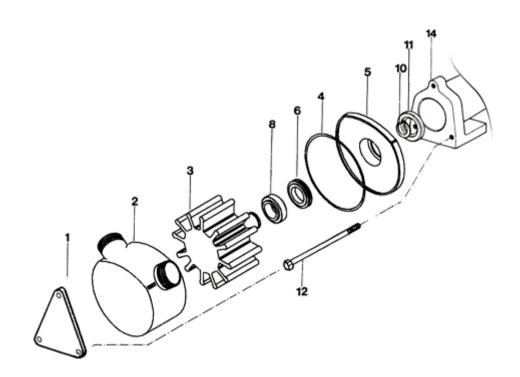




### AD 30 spare part list

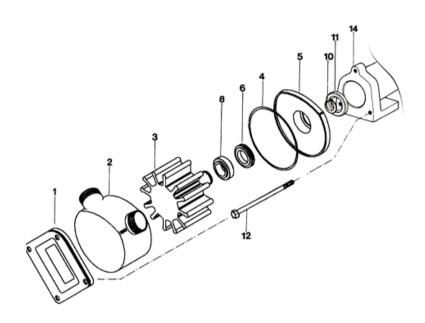


### AD 40 spare part list

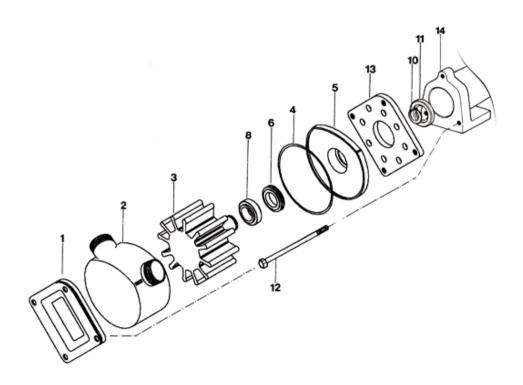




### AD 50 spare part list



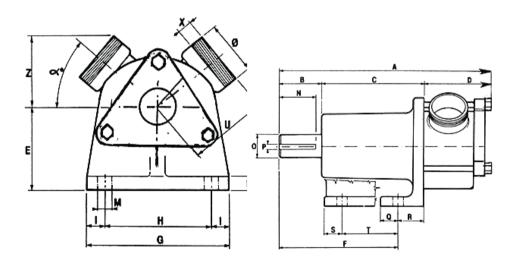
### AD 65 spare part list





Pos	DESCRIPTION	MATERIAL
1	Flange	Stainless steel 304L
2	Pump casing	Stainless steel 304L
3	Impeller	CR , EPDM , NBR
4	Body seal ring	NBR , EPDM
6+8	Mechanical seal	INOX/Graphite/NBR/EPDM or Tungsten/Tungsten NBR/EPDM
7	Elastic ring	Steel
9	Spacing ring	Stainless Steel
10	Seeger ring	Steel
11	oil seal	Rubber
12	Tie rod	Stainless steel
13	Flange	Aluminum
14	Pump casing	Cast Iron
15	Seeger ring	Steel
16	Bearing	Steel
17	Seeger ring	Steel
18	Shaft	iron

### **Dimensions**



MOD		Dimensions [mm]																					
	Α	В	С	D	Е	F	G	Н	1	L	M	N	0	Р	Q	R	s	Т	U	Х	z	α [deg]	Ø
AD30	250	65	82	103	57	117	113	80	14	15	9	40	25	6x6	20	30	-	-	56	13	47	41°	1 1/4"
AD 40	278	65	90	123	57	120	137	85	21	14	9	50	30	8x7	30	32	-	-	71	15	53	33°	1 1/2"
AD 50	390	65	160	165	90	185	160	120	20	14	14	50	35	8x7	-	35	25	96	96	17	20	40°	2"
AD 65	360	48	174	135	90	172	160	120	20	14	14	40	35	8x7	-	35	25	96	140	21	130	40	2 1/2"









#### **HEADQUARTERS / FACTORY**

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